

S. FAB

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1270 Aberdeen St
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Canada

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RBT18700A
Job Sheet 182106



Part No: RBT18700A

Job Qty: 1 ea

Part Name: Engine Stand C47 Adapter (2 Per Set)



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/17/18

Job Tracking No:

Due Date: 8/20/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT18700A Rev A IPP Rev A 18.02.20 New issue DP Verify DD/IPP Rev. B 18.08.17 new DWG DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		8/20/18	0.00	0.00	Start Up Small Fab-2		MLL
110	Small Fab	1 pcs		8/20/18	0.00	0.10	Small Fab-3		MLL
120	QC	1 pcs		8/20/18	0.00	0.00	QC5		MLL
130	Packaging	1 pcs		8/20/18	0.00	0.00	Packaging3-1		21 AUG 22 2018
140	QC21-FG	1 Ea		8/20/18	0.00	0.00	QC21		21 9-89 AUG 22 2018

Part Op 110 - Assemble as per DWG see note 8 and 9.
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBT18700A-1	C47 Adapter	2 Ea (2 ea)	90-Start up Operation	5104019
91251A621	SOCKET HD CAP SCREWS 3/8-16 UNC x 5/8 BLACK	8 Ea (8 ea)	110-Small Fab	5047593
RBT18700A-2	Bolt Modified	6 Ea (6 ea)	110-Small Fab	5103747

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBT18700A-1	2	0	0
110-Small Fab	91251A621	8	475	0
	RBT18700A-2	6	0	0

Part Specifications

Specifications could not be found.

Plex 8/17/18 11:49 AM dart.logan.david



Container No: S104198



Part: RBT18700A

Job No: 182106

Serial No/Batch: S104198

Revision: A

Inspector:

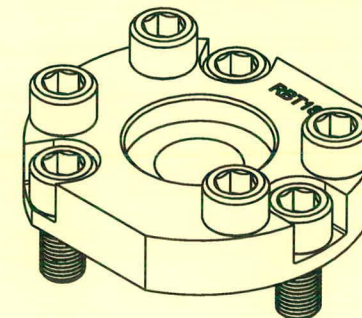
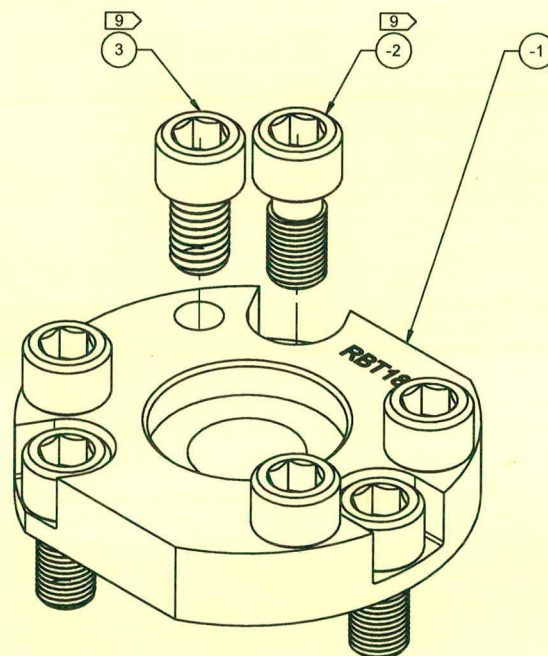
Exp Date:

Instructions:

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TEL.: 1 613 632-5200
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www.dartaerospace.com

Date: 08/22/18

ITEM #	QTY	PART #	PART TITLE
-1	2	RBT18700A-1	C47 ADAPTER
-2	6	RBT18700A-2	BOLT MODIFIED
3	8	McMaster#91251A621 OR EQUIV	STEEL SOCKET HEAD SCREW 3/8"-16 x 5/8" LG.



RBT18700A ENGINE STAND C47 ADAPTER (2 PER SET)
ONLY 1 SHOWN FOR CLARITY

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1"$
X.XX = $\pm 0.01"$ / $\pm 0.5"$
X.XXX = $\pm 0.005"$ / $\pm 0.1"$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ASSEMBLE AS SHOWN
- 9) INSTALL ITEM -2 AND ITEM 3 HAND TIGHT

A	NEW ISSUE, REDRAWN FROM REDBARN AUTOCAD FILE	18-785	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBT18700A	SHEET 1 OF 3
APPROVED	<i>DP</i>	TITLE	SCALE
DATE	8/17/2018	ENGINE STAND C47 ADAPTER (2 PER SET)	NTS
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